

Work Order ID 59903

Wednesday, June 16, 2010 1:00:21 PM



Page 1

Item ID: D3833-3

Accept



Setup Start



Revision ID:

Item Name: Mesh (Lid End)

Stop



Start Date: 6/16/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 6/22/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

*R*Date: *70-6-14*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3833

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

70-6-21

FLOW CNC Waterjet

1-Cut as per Dwg D3833 Dwg Rev: *A* Prog Rev: *A* 2-
Deburr if necessary*6*

110



QC2- Inspect parts off machine FAI/FAIB

0.00

70-6-21

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

70-6-21

QC

Memo

0.00

Quality Control

x6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59903

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Page 2

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Start Date: 6/16/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 6/22/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
DescriptionIdentify as per dwg & Stock Location: W1Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Packaging

Memo

0.00

S40

10-06-21

G

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/22 AF

MF

10-6-21

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NOTE: Date & initial all entries

Picklist Print

Wednesday, June 16, 2010 1:00:26 PM

Page 1

Work Order ID: 59903



Parent Item: D3833-3



Parent Item Name: Mesh (Lid End)

Start Date: 6/16/2010

Required Date: 6/22/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	847.5248	0.5189	3.277263			1810-6-21

Expanded Metal Flat SS

Location	Loc Qty	Loc Code
MAT	847.524753	
114399	39.542	
114594	17.5382	114594
114744	113.631953	
114809	356.8126	
114853	320	

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DART AEROSPACE LTD	Work Order:	59903
Description: Mesh, Lid End	Part Number:	D3833-3
Inspection Dwg: D3833	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 10-6-01	Date: 10/66/01	Date: N/A

Rev	Date	Change	Revised by	Approved
A	09.11.04	New Issue	KJ	

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

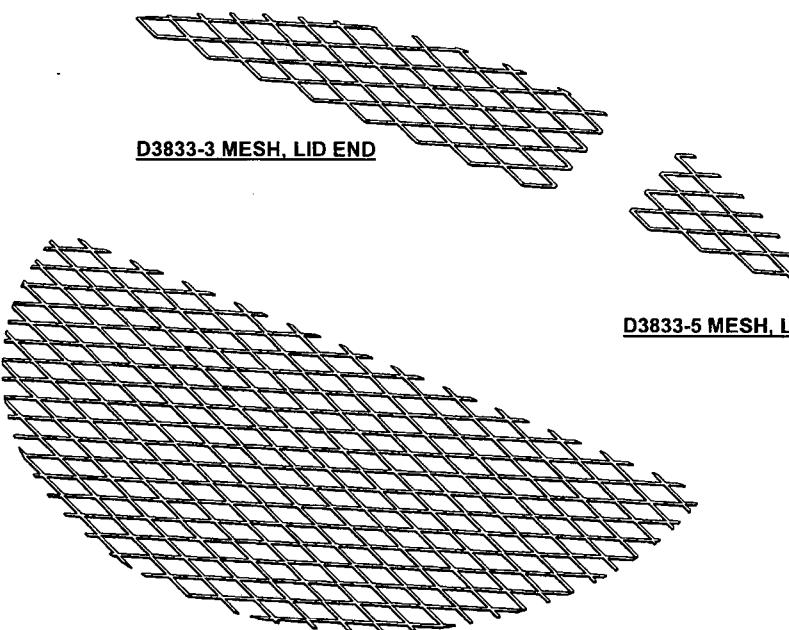
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8 7 6 5 4 3 2 1

D

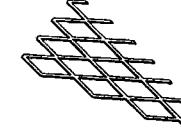
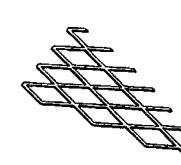
D



D3833-1 MESH, BASE END FACE

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

D3833-5 MESH, LID END



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58903
B80-Cut6

RELEASED
08/11/16 AM

A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.23	SCALE	NTS

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3833 REV. A
SHEET 1 OF 2

TITLE MESH, BASKET END

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8 7 6 5 4 3 2 1

A

A

A

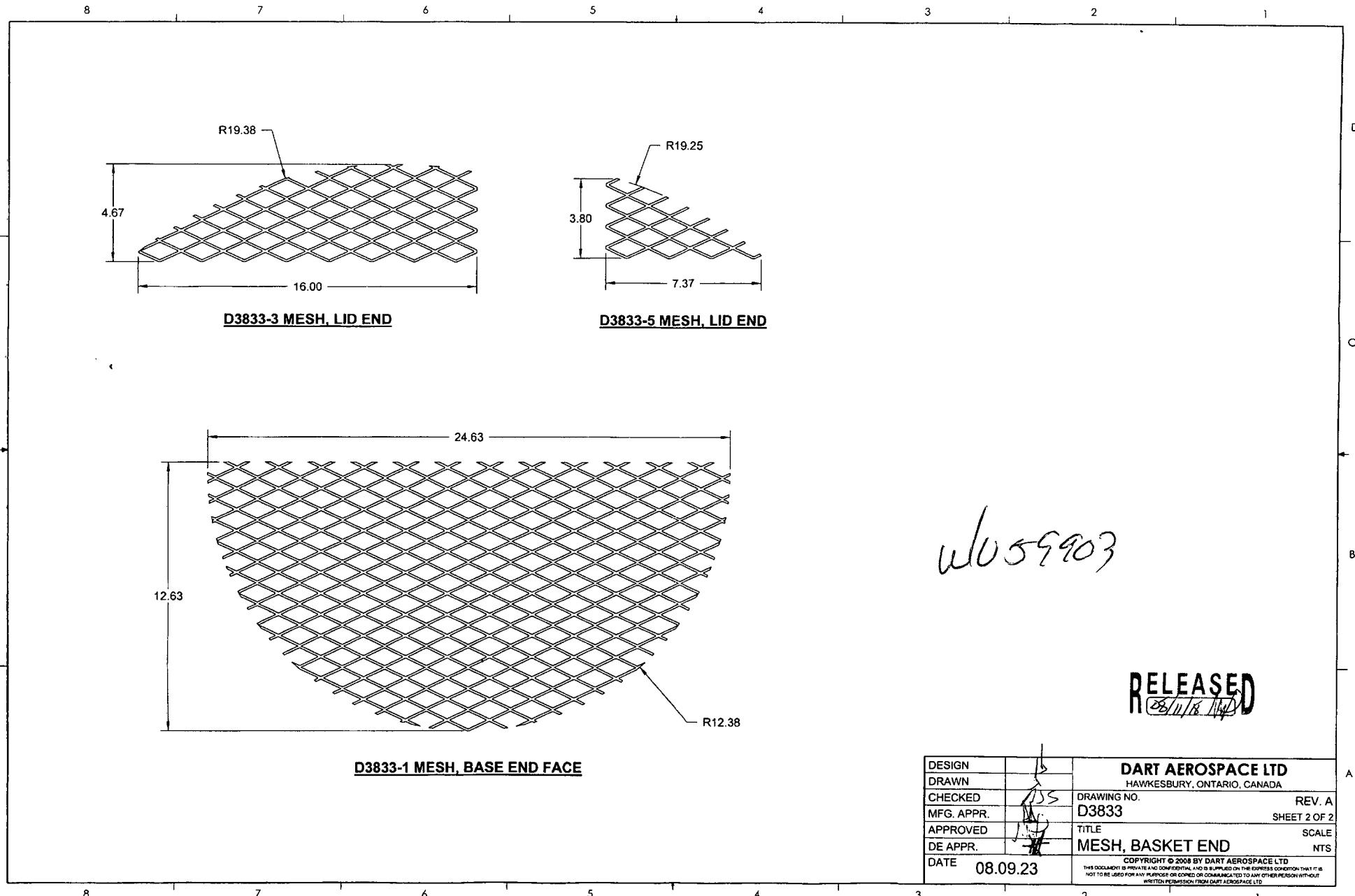
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